

**Summary of recommended acceptable environmental limits**

The recommended temperature- humidity,dust and gaseous limits are summarized in the following table:

**Table 4.ASHRAE Recommended Environments**

Table4

Recommended operating environment	
Temperature	18 (64.4° F) to 27 (80.6° F) 18 ( 64.4 ) 27 ( 80.6 )
Low end moisture	5.5 (41.9° F) dew point 5.5 ( 41.9 )
High end moisture	60%relative humidity or 15 (59° F) dew point 60% 15 ( 59 )
Gaseous contamination	Severity level G1 as per ANSI/ISA 71.04- 1985 which states that the reactivity rate of copper coupons shall be less than 300 /month( 0.0039 μ g/c -hour weight gain). In addition,the reactivity rate of silver coupons shall be less than 300 /month days ( 0.0035 μ g/c -hour weight gain). The reactive monitoring of gaseous corrosivity should be conducted approximately 2 inches(5cm) in front of the rack on the air inlet side,at one- quarter and three- quarter frame height off the floor or where the air velocity is much higher.
	ANSI/ISA 71.04- 1985 300 / ( 0.0039 μ g/c -hour ) 300 / ( 0.0035 μ g/c -hour ) 2 (5cm) 1/4 3/4
Particulate contamination	1. Data centers must meet the cleanliness level of ISO 14644- 1 class 8 a.For data center without airside economizer,the ISO 14644- 1 class 8 cleanliness may be met simply by the choice of the following filtration: . The room air may be continuously filtered with MERV 8 filters. . Air entering a data center may be filtered with MERV 11 or preferably MERV 13 filters. b.For data centers with airside economizers, the choice of filters to achieve ISO class 8 cleanliness depends on the specific conditions present at that data center. 2 The deliquescent relative humidity of the particulate contamination should be more than 60%RH 3 Data centers must be free of zinc whiskers.
	1. ISO14644- 1 8 a. ISO14644- 1 8 . MERV8 . MERV11 MERV13 b. ISO 8 2 60%RH 3

Summary of recommended acceptable environmental limits

Recommended non-operating environment	
Temperature	5 (41° F) to 45 (113° F) 5 ( 41 ) 45 ( 113 )
Relative humidity	8%to 80% 8% 80%
High end moisture	27 (80.6° F) dew point 27 ( 80.6 )
Gaseous contamination	<p>Severity level G1 as per ANSI/ISA 71.04- 1985 which states that the reactivity rate of copper coupons shall be less than 300 /month( 0.0039 μ g/c - hour weight gain). In addition,the reactivity rate of silver coupons shall be less than 300 /month ( 0.0035 μ g/c - hour weight gain).</p> <p>The reactive monitoring of gaseous corrosivity should be conducted approximately 2 inches(5cm) in front of the rack on the air inlet side,at one- quarter and three- quarter frame height off the floor.</p> <p>Note that since gaseous corrosivity is a function of air velocity,measuring corrosivity in front of a non- operating machine with no airflow will give lower corrosivity reading than if the machine was operating.</p>
	<p>ANSI/ISA 71.04- 1985 300 / ( 0.0039 μ g/c - hour ) 300 / ( 0.0035 μ g/c - hour ) 2 (5cm) 1/4 3/4</p>
Particulate contamination	<p>1. Data centers must meet the cleanliness level of ISO 14644- 1 class 8 a.For data center without airside economizer,the ISO 14644- 1 class 8 cleanliness may be met simply by the choice of the following filtration . The room air may be continuously filtered with MERV 8 filters. . Air entering a data center may be filtered with MERV 11 or preferably MERV 13 filters. b.For data centers with airside economizers, the choice of filters to achieve ISO class 8 cleanliness depends on the specific conditions present at that data center.</p> <p>2 The deliquescent relative humidity of the particulate contamination should be more than 60%RH</p> <p>3 Data centers must be free of zinc whiskers.</p>
	<p>1. ISO14644- 1 8 a. ISO14644- 1 8 . MERV8 . MERV11 MERV13 b. ISO 8</p> <p>2 60%RH</p> <p>3</p>